

The California Avocado

Pre-Conditioning and

Ripening Manual



Contents

➤ Introduction	3
➤ Glossary of Terms	4
➤ The Benefits of Pre-Conditioning and Controlled Ripening	5
➤ Warehouse Receiving and Handling	6
➤ Receiving Fruit	7
➤ Forced Air Room Requirements for Pre-Conditioning and Ripening of California Hass Avocados	8
➤ Pre-Conditioning/Ripening Procedures for Non-Forced Air Rooms	9
➤ Proper Pre-Conditioning/Ripening Procedures	10
➤ California Avocado Commission Processing Log Sheet	11
➤ Keys to Success for Ripening Avocados	12
➤ Warehouse Handling and Shipping	14
➤ Uneven Ripening: Symptoms and Causes	15
➤ Chill Damage: Symptoms and Causes	16
➤ Warehouse Shipping	17
➤ Store-Level Handling and Merchandising	18
➤ Support Materials	19
➤ Technical Assistance	20
➤ Disclaimer	21



Introduction

This manual provides basic information on Pre-Conditioning/Ripening and Handling California Hass Avocados at the warehouse level.

Warehouse Receiving and Handling
Ripening Room Procedures
Conditioning Cycle
Warehouse and Shipping
Store Handling and P.O.S.
Symptoms and Causes

Pre-Conditioning/Ripening avocados results in increased avocado sales and customer satisfaction.

This manual, when used by your warehouse personnel insures your stores will have avocados that are:

“RIPE FOR TONIGHT!”

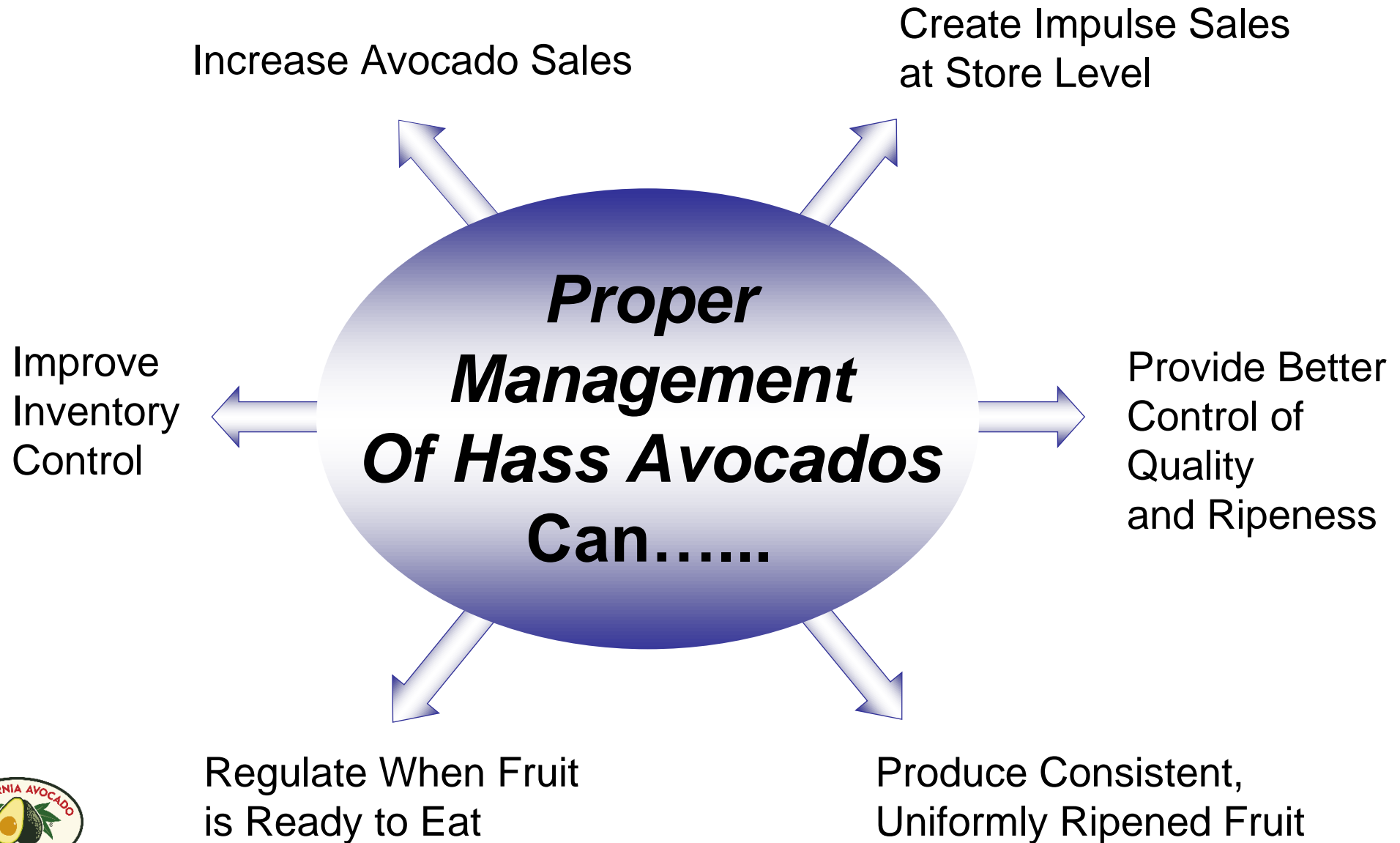


Glossary of Terms

- Pre-Conditioning: The process of exposing firm/hard avocados to ethylene to stimulate ripening
- Ripening: The softening process using controlled time and temperature
- PPM: Parts Per Million
- CFM: Cubic Feet Per Minute



The Benefits of Pre-Conditioning and Controlled Ripening



Warehouse Receiving and Handling

Receiving Checklist for Hass Avocados

- ✓ **Measure Avocado Pulp Temperature**
Min. 40°F / Max. 50°F
- ✓ **Determine stage of ripeness at arrival**
Use a penetrometer or similar piece of equipment (if Buttons present, check to see if they “Pop”)
- ✓ **Confirm Pack Date**
Source of Fruit



Receiving Fruit



Checking Temperature:

- Check multiple locations within pallet (top to bottom, inside and outside)
- Insert produce thermometer in fruit for 15 seconds (for first fruit probe twice)
- Record temperature on inspection or processing log
- Move fruit into cooler immediately
- Hold Pre-Conditioned fruit at 38°F - 42°F



Forced Air Room Requirements for Pre-Conditioning/ Ripening of California Hass Avocados

{ Avocados can be Pre-Conditioned/Ripened in
Banana Ripening Rooms but cooling will be slow }

Heating, Refrigeration, and Circulation:

- ✓ Equipment must be adequate to raise and lower the temperature from 65°F - 41°F in 4 - 16 hours
- ✓ Air Flow rate should be 0.5 cfm/16 fruit in room

Avocados produce 2 - 3 times more heat than Bananas

- ✓ Fans must provide strong circulation
- ✓ Forced Air Systems result in the best heating and cooling of the fruit



Pre-Conditioning/Ripening Procedures for Non-Forced Air Rooms

When it comes to ripening avocados, bananas, and tomatoes, it is best to handle each commodity separately due to different ethylene exposure, venting and temperature requirements.

Warehouse Stacking: (Air-Stacking)

(To be used when rooms are not forced air)

Avocados should be stacked in an alternating four-block or five-block pattern. Adequate refrigeration and good air circulation will control heat build-up.



Proper Pre-Conditioning/Ripening Procedures

1. Do not mix labels from various handlers (fruit from one packer may ripen differently from that of another packer)
2. Record pulp temperatures and button firmness from top to bottom boxes throughout the room. Check boxes two times per day, recording temperatures and times on the Processing Log
3. Turn on air circulation system
4. Heat fruit to 60°F - 68°F (Do not exceed 70°F pulp temperature during cycle). Temperature controls the rate of ripening.
5. Use an Ethylene Generator or bottled ethylene to maintain ethylene at 10 - 100 ppm throughout the entire conditioning cycle (for bottled ethylene follow label requirements)
6. Vent the room at least two (2) times per day for 20 minutes or use continuous exhaust fans to minimize the Carbon Dioxide level

DO NOT EXCEED 1 percent CARBON DIOXIDE LEVELS

7. Optimum relative humidity level 90 - 95 percent
8. Cool fruit to 40°F - 42°F to slow ripening
 - When removing fruit, label ALL boxes with Pre-Conditioned stickers
 - Check fruit condition two times per day and log the information



California Avocado Commission

Processing Log Sheet

Room Number:

To Be Conditioned (date/time):

For Shipment (date/time):

Number of Boxes:

Car or Truck Number:

Unload Date/Time:

Day/ Date	Time	Variety	Source of Origin	Pack Date	Room Air Temperature	Firmness	Thermos Set	Remarks
	a.m.							
	p.m.							
	a.m.							
	p.m.							
	a.m.							
	p.m.							
	a.m.							
	p.m.							
	a.m.							
	p.m.							



This form is only a sample and should be modified by the appropriate technical experts and legal advisors to meet the needs of your particular operation (see Disclaimer at the end of the Manual)

Keys to Success for Ripening Avocados

Ethylene Conditioning:

1. The room should be heated, allowing the pulp temperature to rise and stabilize between 60°F - 68°F
2. Use an Ethylene Generator or bottled ethylene to maintain ethylene at 10 - 100 ppm throughout the entire conditioning cycle (for bottled ethylene follow label requirements)
3. Vent the room at least two (2) times per day for 20 minutes or use continuous exhaust fans to minimize the Carbon Dioxide level
DO NOT EXCEED 1 percent CARBON DIOXIDE LEVELS
4. Maintain a 60°F - 68°F pulp temperature during the conditioning cycle

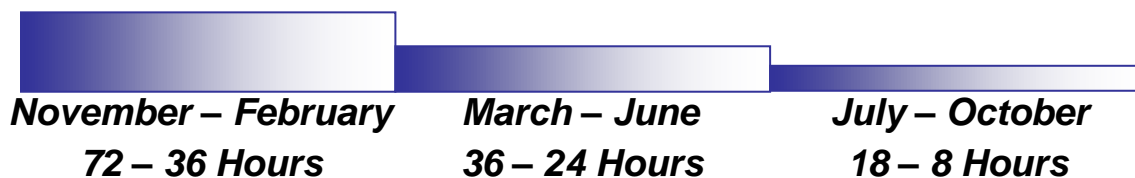
Temperatures above 77°F will stop ripening



Keys to Success for Ripening Avocados

5. Keep relative humidity 90 - 95%
6. Conditioning time varies depending on:
 - Time of the year
 - Maturity of fruit at harvest
 - Age of fruit from harvest
 - Adverse weather (rain, cold temperatures)

Use the following chart as a guide for California fruit:



Early season (Nov – Feb) avocados take longer to ripen than avocados harvested later in the season. Fruit age after harvest will also influence how the fruit will respond to ripening management.

7. Stop conditioning fruit when fruit reaches pressure (fruit will continue to soften until properly cooled)
8. Fruit stored in the warehouse should be cooled down to 40°F - 42°F pulp temperature
9. Label Pre-Conditioned boxes with stickers
(Available from the California Avocado Commission Merchandising Department)



Warehouse Handling and Shipping

After conditioning, the fruit should be firm.
Further ripening of the fruit can be controlled by time and temperature.

WAREHOUSE STORAGE of Pre-Conditioned Fruit

40°F - 42°F	-----	<i>Firm Fruit For:</i> 10 - 14 Days
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Older or Stressed Fruit Will Hold for Less Time

NOTE: Avocados store better (less chill injury) after Pre-Conditioning

RIPENING GUIDE After Pre-Conditioning

Ripened fruit is defined as ready to be consumed.

Pulp Temperature:

Days required for fruit
to ripen for display case:

50°F	-----	7 - 10 Days
60°F	-----	3 - 6 Days
68°F	-----	2 - 4 Days

These are general guidelines - constant monitoring is best



**** Temperatures >70°F Can Cause Irregular Ripening and greater decay****

Uneven Ripening: Symptoms and Causes

Common Symptoms of Uneven Ripening

- Checker-boarding: fruit at various stages of ripening in the same lug
- Uneven peel color in mid-to-late season fruit
- Soft spots on fruit
- Soft neck or side of fruit

Common Causes of Uneven Ripening

- Improper ripening techniques
- Improper amount of ethylene gas, incorrect exposure time, wrong temperature, humidity below 85%
- Temperatures above 70°F (ripening stops above 77°F)
- Improper air flow/circulation can cause hot spots to develop
- Excessive carbon dioxide buildup above 1% inhibits ripening
- Excessive holding periods prior to beginning the ripening cycle
- Wide variation of pulp temperatures on arrival at the warehouse
- Fruit was below 42°F before Pre-Conditioning



Chill Damage: Symptoms and Causes

Common Symptoms of Chill Damage

- Grayish-brown discoloration of pulp
- Discoloration of the vascular bundles (stringy veins) running down the length of the fruit
- Scalding, pitting, and discoloration of the skin
- Fruit does NOT ripen properly

Common Causes of Chill Damage

Low storage temperature below 41°F

Causes of poor air temperatures

- Poor air circulation
- Low transportation temperature
- Fruit was placed in direct air flow from refrigeration unit
- Fruit overheated (90°F), then cooled rapidly
- Fruit exposed to extreme temperature



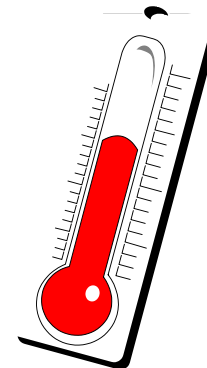
Warehouse Shipping

Mixed Loads

- Avocados are very sensitive to temperature and produce ethylene. They can be transported with citrus, melons, eggplant, guavas or papayas.
- Because they produce ethylene, avocados should not be transported with leafy vegetables (lettuce, endive, etc.), and other ethylene sensitive produce to avoid damage such as loss of green color to green vegetables and ethylene rust and browning on lettuce.

Temperature

- Optimum temperature for shipping is 41°F - 45°F. Temperatures below 41°F can cause chill damage.



40°F – 45°F



Store-Level Handling and Merchandising

Avocados should be brought inside the store immediately upon arrival.

1. Place boxes with ripe fruit on top and those with hard fruit on the bottom.
2. Avocados store best under refrigeration. (When no further ripening is desired.)
3. To promote further ripening, hold at 60°F - 68°F.
4. Handle avocados with care.
5. Avocados should NOT be displayed on the wet rack or near misting systems.
6. Rotate display daily and remove poor quality fruit.
7. Feature RIPE avocados in separate displays to sell more fruit.
8. Display next to tomatoes, garlic, guacamole mix, lemon and limes to increase produce department sales.
9. Identify RIPE avocados with RIPE or READY TO EAT stickers. Stickered fruit will sell faster and stimulate impulse buying.



Support Materials



STAGES OF RIPE

USE THIS GUIDE WHEN ORDERING FRESH CALIFORNIA HASS AVOCADOS

STAGE 1	FIRM Very hard fruit. Usually green in color. Some fruit may be a darker shade. (25 lbs. of pressure or more)
STAGE 2	PRE-CONDITIONED Ready to eat in approximately 3 days if held at room temperature. (15-25 lbs. of pressure)
STAGE 3	BREAKING (Pre-ripened) Slight give to fruit. Ready to eat in approximately 2 days if held at room temperature. (10-15 lbs. of pressure)
STAGE 4	FIRM RIPE (Pre-ripened) Yields to gentle pressure. Good for slicing. Fully ripe next day if held at room temperature. (5-10 lbs. of pressure)
STAGE 5	RIPE Easily yields to gentle pressure. Good for all uses. Will remain in this condition for 2-3 days if held at room temperature. (5 lbs. or less pressure)

STORAGE
Stage 1-3 fruit can be held at room temperature (65°-70°) in an area with good circulation to continue ripening. Stage 4-5 fruit can be stored at 36°-40° for up to one week.

For More Information
800-344-4333
CaliforniaAvocado.com/Retail

AVOCADOS

The best avocados have California in them.

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Classic Guacamole

California Avocados are available in season, generally starting through fall. Look for "California" on the avocado label to ensure that you are choosing avocados grown close to home.

SERVES 4 TIME 10 MINUTES VEGAN

INGREDIENTS

4 cups fresh California avocados, peeled and diced	1/2 cup lime juice
2 cups tomatoes, diced	1/2 cup onion, diced
1 jalapeño pepper, seeded and minced	2 cups hot pepper sauce

INSTRUCTIONS
Combine all ingredients in a bowl and mix well. Serve with tortilla chips.

CALIFORNIA AVOCADOS

Recipes for a Plant-Based Diet
Vegetarian and Vegan Recipes Inside

Lively Green Salad with Fresh Figs, Beets and Avocado
FOOD RECIPE: SEE PAGE 11

UNITED PLATES OF AMERICA

FEATURING CALIFORNIA AVOCADOS

American Summer Salad with California Avocado

SERVES 4 TIME 15 MINUTES VEGAN

INGREDIENTS

4 cups fresh California avocados, peeled and diced	2 cups fresh tomatoes, diced
2 cups fresh cucumbers, sliced	1/2 cup fresh lime juice
1/2 cup fresh onion, diced	1/2 cup fresh jalapeño, seeded and minced

INSTRUCTIONS
Combine all ingredients in a bowl and mix well. Serve with tortilla chips.

For more recipes and information visit CaliforniaAvocado.com



To Order, contact the California Avocado Commission Merchandising Department at (949) 341-1955 or visit our website at CaliforniaAvocado.com/Retail

For Technical Assistance

PLEASE CALL OR WRITE:

**MERCHANDISING DEPARTMENT
CALIFORNIA AVOCADO COMMISSION
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CaliforniaAvocado.com/Retail



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